**Building a Barn without Nails**

Barns had to be strong. They had to hold tons of hay, shelter large animals and stand up to the worst storms. Many farmers used big wooden beams to build their barns. These big beams gave the barns strength. Farmers also had a special way of joining wooden beams together that is much stronger than using nails. This type of joint is called mortise and tenon. The mortise is a square hold and the tenon is the “tongue” that fits into it. Once the mortise and tenon are put together, wooden pegs are driven through the joint to lock it in place.

You can make your own mortise and tenon joints using Styrofoam and toothpicks. You will need an adults help to cut the Styrofoam. Get two pieces of hard Styrofoam about two inches square and about ten inches long. These are the beams you will need.

To make the tenon:

1. Choose a piece of Styrofoam to be the tenon. Hold the Styrofoam so that you are looking at one of the square ends. With a ruler and marker, draw a line that is ½-inch form edge of one side of the square. Repeat for each side of the square. Repeat for each side of the square. When you are done there will be a tic-tac-toe shape drawn on the square end. The square in the middle of the tic-tac-toe design will have sides that are one inch long.

2. Turn the Styrofoam so you are looking at it lengthwise. With your ruler and marker, draw a line that is one inch from the end of the Styrofoam with the tic-tac-toe design drawn on it. Repeat for each side of the Styrofoam.

3. Stand the Styrofoam on end so you can see the tic-tac-toe design you drew in step one. With a serrated knife, carefully cut along each of the four lines of the tic-tac-toe design. Stop cutting when you reach the one-inch line you drew around the edge of the Styrofoam. Turn the Styrofoam on its side and carefully cut along the line one inch from the end until you can remove a piece of the Styrofoam. Repeat for each side. Now you have a tenon!!

To make the mortise:

1. Use the other piece of the Styrofoam to make the mortise. With your ruler and marker, draw a line two inches from the end of the Styrofoam. This line will make a two-inch square. Inside this square, make a tic-tac-toe design with a one-inch square inside it as you did in step one for making the tenon.

2. Using a serrated knife, make a cut about one-inch deep along each side of the one-inch square. Do not cut to the edge of the Styrofoam. Only cut along the sides of the one-inch square inside the tic-tac-toe.

3. Use a spoon to scoop out the center of the one-inch square just like you scoop out a pumpkin when you make a jack-o-lantern. Make the side of the hole as straight as
you can. Use your ruler to measure how deep the hole is. Stop scooping when it is a little more than one inch deep. Now you have the mortise!

To join the mortise and tenon:

1. Try to fit the tenon into the mortise. If it will not fit, scoop out a little more styrofoam from the mortise hole. Do not scoop too much! The mortise and tenon should fit snugly.

2. Lock the joint in place with toothpick pegs. Push the toothpicks through the joint to secure your joint. Good work!

Now see if you can use Styrofoam to make a joint using nails and attach two beams of Styrofoam together. Use you ingenuity. Good Luck!